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EQUIPMENT LIST

CNC RAM EDM

MAKINO EDAF3
4 AXIS CNC SINKER 17.7" x 13.8" x 13.8"
TANK SIZE 33.46" x 25.6" x 15.75"
EQUIPPED WITH CARBIDE CIRCUIT &
HIGH SPEED SPINDLE

MAKINO EDGE 2
4 AXIS CNC SINKER 11.9" x 9.9" x 9.9"
TANK SIZE 17.5" x 25"
16 STATION TOOL CHANGER

MAKINO EDNC 65
4 AXIS CNC SINKER 25.6" x 17.7" x 13.8"
TANK SIZE 43.3" x 29.5"
24 STATION TOOL CHANGER

MAKINO EDNC 43
4 AXIS CNC SINKER 17.7" x 13.8" x 13.8"
TANK SIZE 34" x 26"
16 STATION TOOL CHANGER

CNC MACHINING CENTER

DOOSAN MV 4020 LS
WITH 10" INDEXER
TRAVEL 40" x 20" x 24"
30 TOOL 40 TAPER 15,000 RPM

HAAS TM-1P
5 AXIS TRUNION
TRAVEL 30" X 12" X 12"
10 TOOL 40 TAPER 6,000 RPM

CNC TURNING

EZ TURN ET18
TOOLROOM LATHE 21" OVER WAYS 12.1" OVER SLIDE x 40" B.C.
WITH 3.15" SPINDLE BORE

SUPPORT EQUIPMENT

CHEVALIER SURFACE GRINDER 16" x 28"
HARIG SURFACE GRINDER 6" x 12"
DIGITAL READOUT ½ MICRON RESOLUTION
BROWN & SHARPE 618 MICROMASTER AUTOMATIC
DIGITAL READOUT ONE MICRON RESOLUTION
STUDER CYLINDRICAL/ UNIVERSAL GRINDER 6.5" DIA x 20"
DIGITAL READOUT ½ MICRON RESOLUTION
ACER CNC BED MILL/TOOLROOM
HLV TOOLROOM LATHE
SUNNEN HONE
HEAT TREAT & TEMPERING OVENS 18" x 18" x 19"

INSPECTION & REVERSE ENGINEERING

UMPIRE II CMM 20" x 20" x 16" DCC
VIRTUAL D-MIS SOFTWARE
MOTORIZED PH9 RENISHAW PROBE WITH 3D SCANNING
DELTRONIC DH214 CNC OPTICAL COMPARATOR 14" SCREEN
WITH 10X, 20X AND 50X LENS
DOALL 30" x 36" x 6" GRADE A SURFACE PLATE
INSPECTION EQUIPMENT CALIBRATED ANNUALLY AND TRACABLE TO NIST